

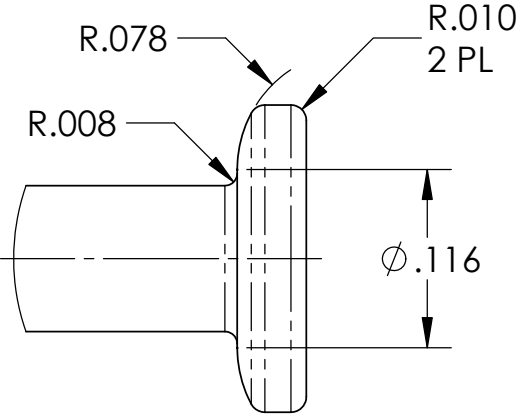
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

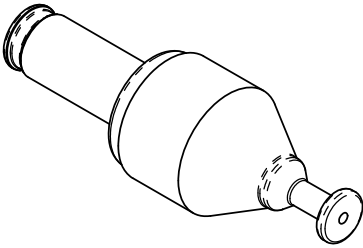
NOTES:

- 1 MATERIAL: AISI 1215 CARBON STEEL IAW AMS 5010
OR ASTM A29/A108/A576
- 2 FINISH: ⁶³✓ MAXIMUM UNLESS OTHERWISE SPECIFIED
ELECTROLESS NICKEL PLATE IAW ASTM B733 TYPE 4/5 SC 2
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120
- 5 DIMENSIONAL LIMITS APPLY AFTER PLATING

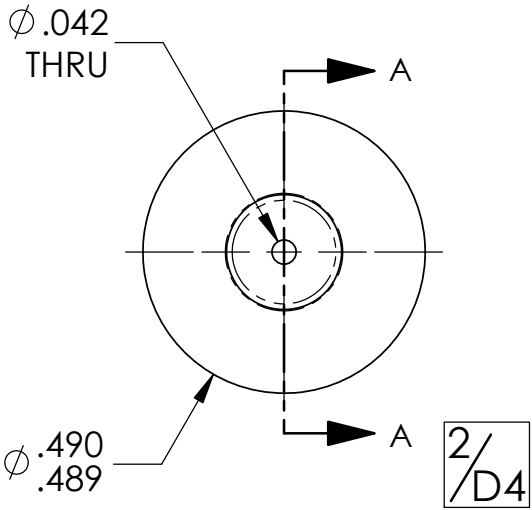
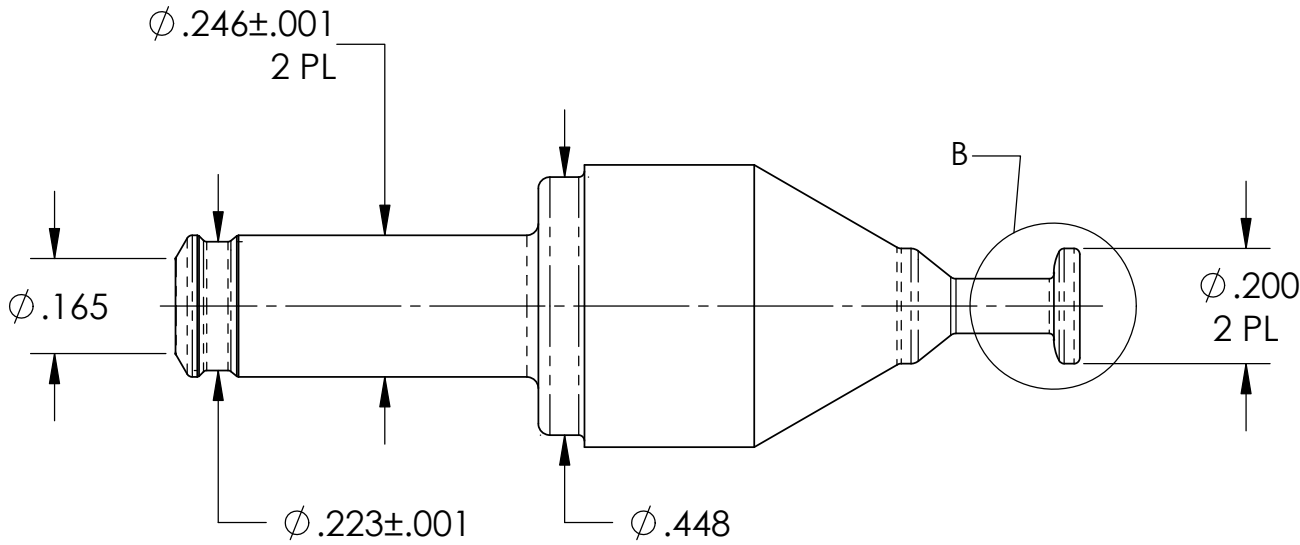
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DETAIL B










655.1610



2/D4

PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PR1	INITIAL RELEASE	9-13-21	T. CROSS	-	-	-

	2	655.1611	PLUNGER			
	1	655.1610	PLUNGER			
	F/N	P/N	DESCRIPTION	MAT'L	SPEC	
QTY	PARTS LIST					
NEXT ASSY (S) 650.5300		ORIGINAL DATE (MO-DA-YR) 9-13-21 DRAWN BY E. ANDERSSON CHECKER K. TAILOR DRAWING APPROVAL T. CROSS 9-13-21 CONTRACT No.		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		PLUNGER		
		SIZE B	CAGE CODE 07MZ6	DWG. NO. 655.1600	REV. PR1	
		SCALE NONE			SHEET 1 OF 3	

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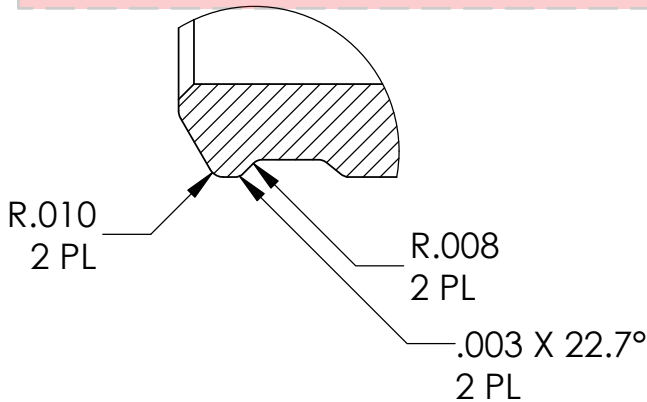
A

B

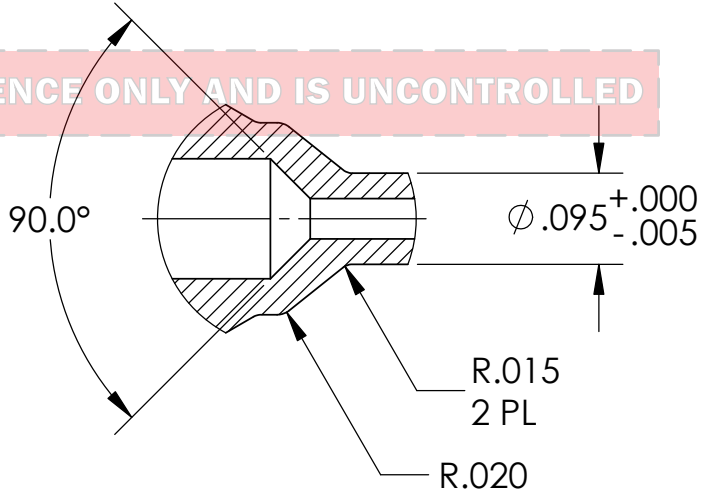
C

D

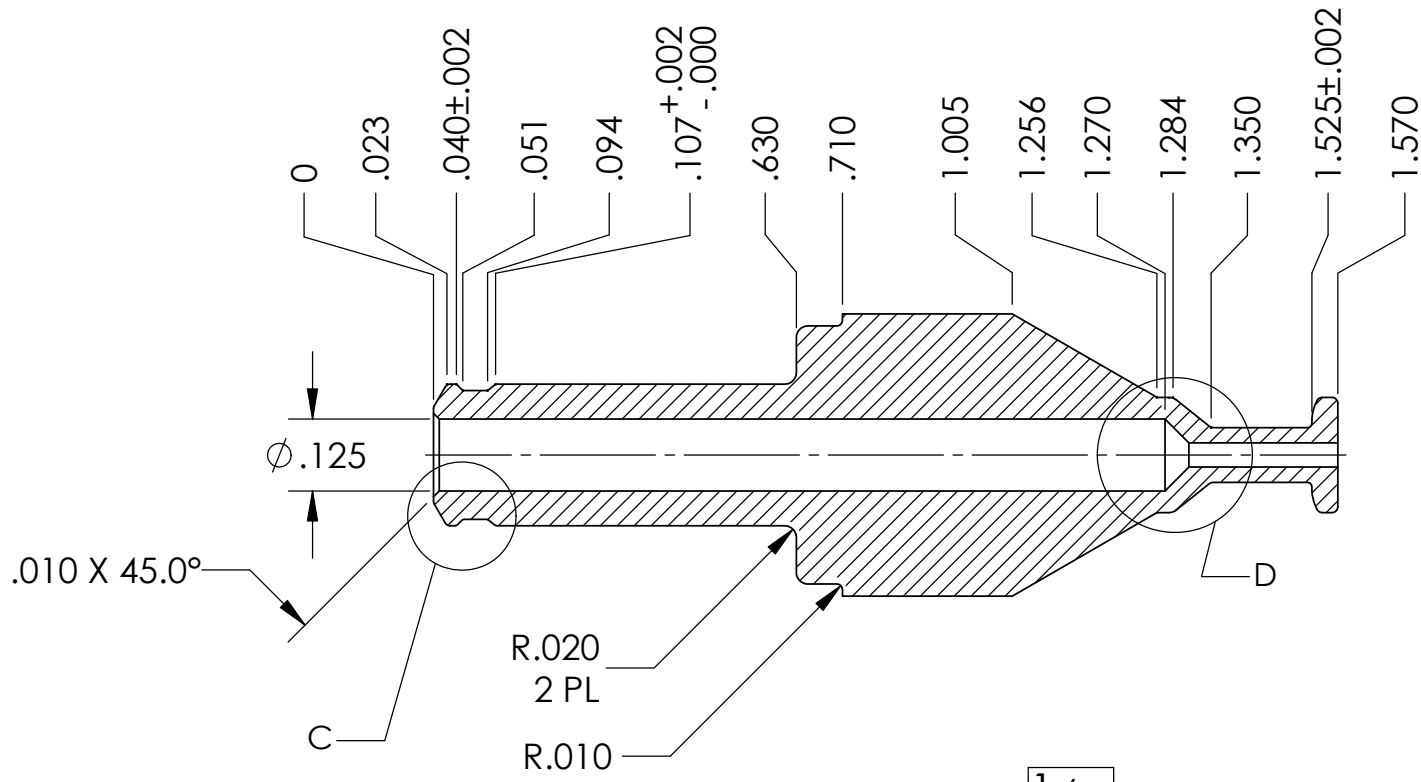
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DETAIL C



DETAIL D



SECTION A-A $\frac{1}{C7}$

ORIGINAL DATE (MO-DA-YR)	9-13-21
DRAWN BY E. ANDERSSON	CHECKER K. TAILOR
DRAWING APPROVAL T. CROSS 9-13-21	
CONTRACT No.	



3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

APICAL INDUSTRIES, INC.
dba DART AEROSPACE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ± .5°

PLUNGER			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 655.1600	REV. PR1
SCALE NONE		SHEET 2 OF 3	

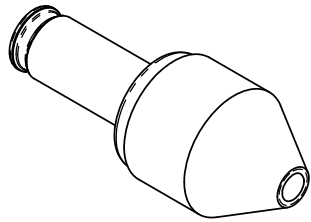
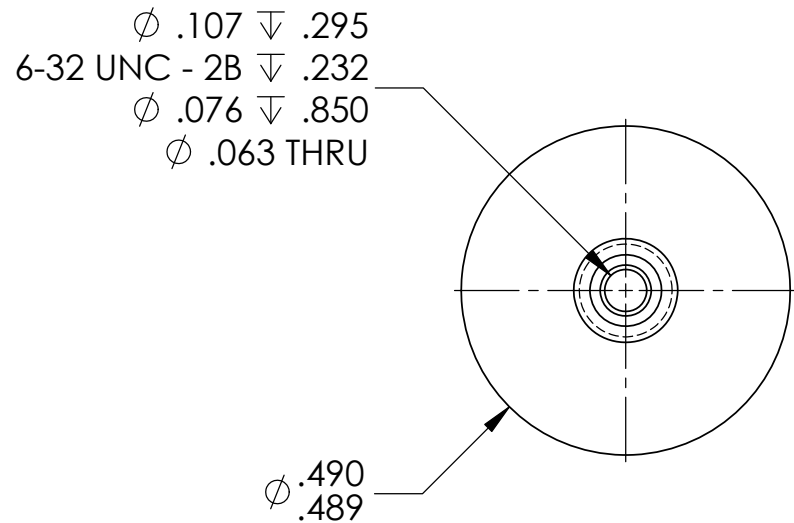
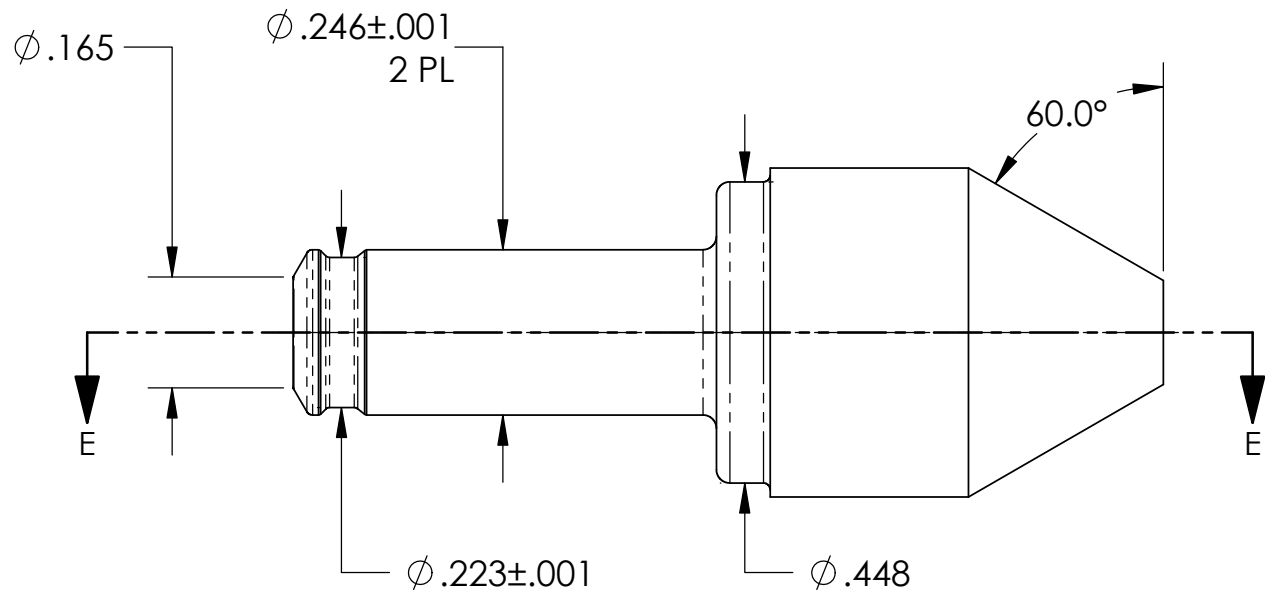
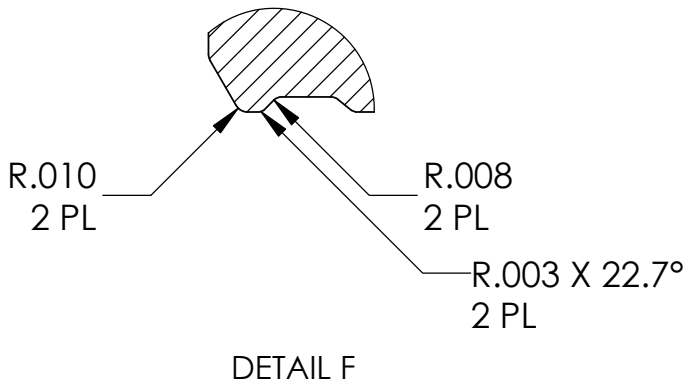
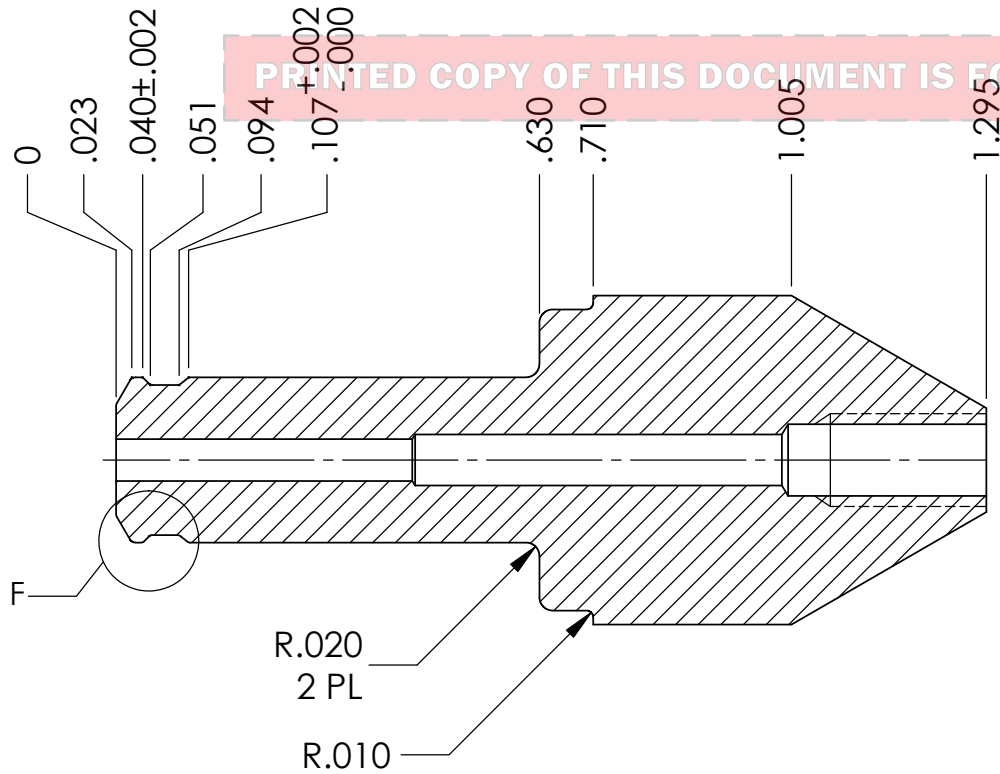
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A


B

C

D



655.1611

ORIGINAL DATE (MO-DA-YR) 9-13-21		 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY E. ANDERSSON	CHECKER K. TAILOR				
DRAWING APPROVAL T. CROSS 9-13-21		PLUNGER			
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07MZ6	DWG. NO. 655.1600	REV. PR1
		SCALE NONE		SHEET 3 OF 3	